

Custom Architectural Woodwork and Millwork Manufacturing: 2002

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2002 Economic Census

Manufacturing

Industry Series



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U.S. Department of Commerce
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-- Not applicable for this report.

Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry and year ¹	Com- panies ²	All estab- lish- ments ³	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)	
			Number ⁴	Payroll (\$1,000)	Number ⁴	Hours (1,000)	Wages (\$1,000)					
337212, Custom architectural woodwork and millwork manufacturing	2002..	1 543	1 557	33 611	1 214 650	23 080	45 310	693 370	2 408 486	1 440 734	3 846 452	'85 541
2001..	N	N	N	25 870	844 005	18 060	34 864	477 952	1 623 991	1 097 989	2 721 166	48 906
2000..	N	N	N	26 746	890 048	19 086	36 326	507 982	1 743 899	1 009 095	2 732 511	68 001
1999..	N	N	N	25 442	804 162	17 846	34 765	471 374	1 644 513	909 861	2 544 363	61 022
1998..	N	N	N	25 249	793 437	17 375	34 567	447 228	1 499 446	920 769	2 419 287	45 169
1997..	1 094	1 105	N	24 390	719 926	17 351	32 733	430 466	1 352 631	848 718	2 205 019	56 025

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

Industry and geographic area		All establishments ²		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
		E ¹	Total	With 20 employees or more	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)				
337212, Custom architectural woodwork and millwork manufacturing												
United States.....	1	1 557	516	33 611	1 214 650	23 080	45 310	693 370	2 408 486	1 440 734	3 846 452	'85 541
Alabama.....	2	18	9	432	13 761	307	597	8 039	25 280	19 264	44 315	'2 162
Arizona.....	4	27	9	590	20 432	402	816	12 008	37 863	22 466	59 712	'3 918
California.....	1	140	49	3 326	124 633	2 226	4 340	72 365	262 315	145 283	408 370	'6 917
Colorado.....	—	39	12	698	24 507	447	891	14 176	50 749	30 262	81 156	'2 196
Connecticut.....	2	34	11	688	24 551	448	901	13 787	41 323	21 153	62 402	'1 282
Florida.....	1	71	16	895	28 693	597	1 171	14 967	62 461	33 857	95 904	'1 702
Georgia.....	—	43	12	803	28 127	586	1 226	16 957	61 008	31 463	90 882	'1 439
Illinois.....	—	56	19	1 155	50 766	729	1 429	26 079	102 565	50 983	150 702	'2 521
Indiana.....	3	32	9	594	21 721	402	791	11 798	39 833	22 290	61 891	'1 478
Kansas.....	—	15	5	258	8 723	160	280	4 590	16 683	13 061	29 760	'483
Kentucky.....	6	15	6	385	12 315	280	496	6 799	20 370	13 331	34 024	'534
Massachusetts.....	1	57	19	1 269	56 471	806	1 585	26 665	100 605	54 850	154 960	'4 441
Michigan.....	5	42	11	787	29 796	549	1 109	17 093	51 007	29 918	81 065	'2 030
Minnesota.....	—	41	16	1 064	42 981	731	1 457	24 389	90 081	57 347	148 739	'2 336
Missouri.....	—	30	12	506	21 222	335	668	12 052	45 788	35 313	82 095	'1 051
Nebraska.....	—	7	3	282	9 157	172	374	5 069	12 528	7 801	21 721	'209
Nevada.....	6	11	4	434	16 286	300	572	9 406	27 142	14 080	41 263	'688
New Hampshire.....	—	10	4	210	8 346	135	276	4 593	13 842	9 929	23 884	'578
New Jersey.....	2	53	16	951	39 094	652	1 273	22 449	69 170	38 838	107 473	'1 543
New York.....	1	136	32	2 230	91 676	1 533	2 969	53 334	185 240	119 238	304 690	'5 312
North Carolina.....	—	51	12	1 292	40 604	994	2 133	26 188	85 274	80 164	163 992	'2 044
Ohio.....	1	62	30	1 832	69 059	1 216	2 510	37 130	131 772	98 351	226 794	'5 447
Oklahoma.....	3	15	7	422	12 494	285	588	7 555	34 620	19 100	52 963	'1 588
Oregon.....	—	25	10	807	30 283	543	1 031	15 673	72 247	30 242	101 954	'3 486
Pennsylvania.....	1	85	31	1 646	57 266	1 165	2 270	31 981	107 491	69 627	178 586	'7 498
Rhode Island.....	—	11	6	582	23 439	405	779	14 280	41 891	20 194	62 046	'1 109
South Carolina.....	—	24	5	448	15 993	307	496	7 438	28 821	9 241	38 100	'482
Tennessee.....	2	31	13	696	22 688	470	959	12 628	43 186	21 830	64 895	'1 908
Texas.....	1	84	30	1 792	56 011	1 313	2 554	35 414	132 043	70 063	201 272	'4 791
Virginia.....	1	41	12	824	27 411	596	1 164	16 599	49 886	30 542	80 944	'1 114
Washington.....	—	42	16	911	33 477	646	1 284	19 522	72 667	33 245	106 878	'1 194
Wisconsin.....	—	43	18	1 216	45 262	847	1 773	26 730	89 236	64 886	154 386	'3 884

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 3. Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
337212, Custom architectural woodwork and millwork manufacturing	
Companies ¹	number.. 1 543
All establishments ²	number.. 1 557
Establishments with 1 to 19 employees	number.. 1 041
Establishments with 20 to 99 employees	number.. 466
Establishments with 100 employees or more	number.. 50
All employees ³	number.. 33 611
Total compensation	\$1,000.. 1 426 319
Annual payroll	\$1,000.. 1 214 650
Total fringe benefits	\$1,000.. 211 669
Production workers, average for year	number.. 23 080
Production workers on March 12	number.. 22 853
Production workers on May 12	number.. 22 999
Production workers on August 12	number.. 23 467
Production workers on November 12	number.. 22 896
Production worker hours	\$1,000.. 45 310
Production worker wages	\$1,000.. 693 370
Total cost of materials	\$1,000.. 1 440 734
Materials, parts, containers, packaging, etc., used	\$1,000.. 1 168 464
Resales	\$1,000.. 137 066
Purchased fuels	\$1,000.. 9 219
Purchased electricity	\$1,000.. 25 052
Contract work	\$1,000.. 100 933
Quantity of electricity purchased for heat and power	1,000 kWh.. 356 760
Quantity of electricity generated less sold for heat and power	1,000 kWh.. D
Total value of shipments	\$1,000.. 3 846 452
Primary products value of shipments	\$1,000.. 3 394 165
Secondary products value of shipments	\$1,000.. 217 530
Total miscellaneous receipts	\$1,000.. 234 757
Value of resales	\$1,000.. 183 825
Contract receipts	\$1,000.. 17 695
Other miscellaneous receipts	\$1,000.. 33 237
Primary products specialization ratio	percent.. 94
Value of primary products shipments made in all industries	\$1,000.. 3 601 730
Value of primary products shipments made in this industry	\$1,000.. 3 394 165
Value of primary products shipments made in other industries	\$1,000.. 207 565
Coverage ratio	percent.. 94
Value added	\$1,000.. 2 408 486
Total inventories, beginning of year	\$1,000.. 331 249
Finished goods inventories	\$1,000.. 113 767
Work-in-process inventories	\$1,000.. 91 191
Materials and supplies inventories	\$1,000.. 126 291
Total inventories, end of year	\$1,000.. 336 833
Finished goods inventories	\$1,000.. 112 946
Work-in-process inventories	\$1,000.. 94 780
Materials and supplies inventories	\$1,000.. 129 107
Gross value of depreciable assets (acquisition costs) at beginning of year	\$1,000.. '882 937
Total capital expenditures (new and used)	\$1,000.. '85 541
Buildings and other structures (new and used)	\$1,000.. '13 250
Machinery and equipment (new and used)	\$1,000.. '72 291
Automobiles, trucks, etc., for highway use	\$1,000.. '8 107
Computers and peripheral data processing equipment	\$1,000.. '9 626
All other expenditures for machinery and equipment	\$1,000.. '54 558
Total retirements	\$1,000.. '46 276
Gross value of depreciable assets at end of year	\$1,000.. '922 202
Depreciation charges during year	\$1,000.. '65 377
Total rental payments	\$1,000.. 102 273
Buildings and other structures	\$1,000.. 75 257
Machinery and equipment	\$1,000.. 27 016
Total other expenses ⁴	\$1,000.. 258 829
Response coverage ratio ⁵	percent.. 81
Repair and maintenance services of buildings and/or machinery ⁴	\$1,000.. 18 782
Communications services ⁴	\$1,000.. 8 988
Legal services ⁴	\$1,000.. 4 344
Accounting, auditing, and bookkeeping services ⁴	\$1,000.. 5 060
Advertising and promotional services ⁴	\$1,000.. 8 768
Expensed computer hardware and supplies and purchased computer services ⁴	\$1,000.. 4 548
Refuse removal (including hazardous waste) services ⁴	\$1,000.. 4 970
Management consulting and administrative services ⁴	\$1,000.. 5 559
Taxes and license fees ⁴	\$1,000.. 10 081
All other expenses ⁴	\$1,000.. 187 729

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Based on 2002 Annual Survey of Manufactures (ASM) sample data.

⁵A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class	E ¹	All establishments ²	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)				
337212, Custom architectural woodwork and millwork manufacturing											
All establishments	1	1 557	33 611	1 214 650	23 080	45 310	693 370	2 408 486	1 440 734	3 846 452	'85 541
Establishments with—											
1 to 4 employees	8	443	897	30 565	639	1 116	16 905	54 565	32 211	86 766	'1 592
5 to 9 employees	2	270	1 907	62 108	1 363	2 375	36 263	116 738	65 803	181 859	'4 990
10 to 19 employees	1	328	4 573	156 158	3 199	5 707	87 795	323 143	169 989	488 966	'11 051
20 to 49 employees	1	360	10 869	391 449	7 531	14 778	222 512	736 162	445 304	1 183 158	'28 762
50 to 99 employees	1	106	7 254	272 682	5 085	10 707	159 691	537 633	330 412	862 426	'20 794
100 to 249 employees	1	47	7 030	272 805	4 590	9 103	152 249	576 133	342 052	923 462	'16 091
250 to 499 employees	—	3	1 081	28 883	673	1 524	17 955	64 112	54 963	119 815	2 261
500 to 999 employees	—	—	—	—	—	—	—	—	—	—	—
1,000 to 2,499 employees	—	—	—	—	—	—	—	—	—	—	—
2,500 employees or more	—	—	—	—	—	—	—	—	—	—	—
Administrative records ⁴	9	430	1 062	37 383	767	1 379	20 651	62 117	38 820	100 934	'1 456

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or product class code	Industry or primary product class	All establishments ¹	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number ²	Payroll (\$1,000)	Number ²	Hours (1,000)	Wages (\$1,000)				
337212	Custom architectural woodwork and millwork manufacturing	1 557	33 611	1 214 650	23 080	45 310	693 370	2 408 486	1 440 734	3 846 452	'85 541
3372120	Custom architectural woodwork, millwork, and fixtures	1 557	33 611	1 214 650	23 080	45 310	693 370	2 408 486	1 440 734	3 846 452	'85 541

¹Includes establishments with payroll at any time during the year.

²Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6a. **Products Statistics: 2002 and 1997**

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
337212	Custom architectural woodwork and millwork manufacturing	2002.. N	X	X	3 601 730
	1997.. N	N	X	X	2 067 987
3372120	Custom architectural woodwork, millwork, and fixtures	2002.. N	X	X	3 601 730
	1997.. N	N	X	X	2 067 987
33721201	Custom architectural woodwork, millwork, and fixtures, including custom wood and plastics laminated wood fixture tops (except kitchen cabinet tops and bathroom vanity tops)	2002.. N	X	X	3 043 762
	1997.. N	N	X	X	1 933 680
3372120111	Custom architectural woodwork, millwork, and fixtures, including custom wood and plastics laminated wood fixture tops (except kitchen cabinet tops and bathroom vanity tops)	2002.. 1 134	X	X	3 043 762
	1997.. N	N	X	X	N
3372120Y	Custom architectural woodwork, millwork, and fixtures, nsk, total	2002.. N	X	X	557 968
	1997.. N	N	X	X	134 307
3372120YWW	Custom architectural woodwork, millwork, and fixtures, nsk, for nonadministrative-record establishments	2002.. N	X	X	424 306
	1997.. N	N	X	X	74 490
3372120YWY	Custom architectural woodwork, millwork, and fixtures, nsk, for administrative-record establishments	2002.. N	X	X	133 662
	1997.. N	N	X	X	59 817

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6b. **Product Class Shipments for Selected States: 2002 and 1997**

[Not applicable for this report.]

Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
337212	Custom architectural woodwork and millwork manufacturing		
00900001	Total materials2002..	X	1 168 464
1997..	X	662 713
332000AC	Metal stampings2002..	X	1 165
1997..	X	648
33200007	Other fabricated metal products (including forgings)2002..	X	37 773
1997..	X	N
33120016	Steel sheet and strip (including tinplate)2002..	X	7 378
1997..	X	N
33120030	All other steel shapes and forms (excluding castings, forgings, and fabricated metal products)2002..	X	12 559
1997..	X	N
33131500	Aluminum and aluminum-base alloy sheet, plate, foil, and welded tubing2002..	X	4 069
1997..	X	N
33100055	All other aluminum and aluminum-base alloy shapes and forms (excluding castings, forgings, and fabricated metal products)2002..	X	8 479
1997..	X	4 597
32100025	Hardwood lumber, rough and dressed2002..	X	85 236
1997..	X	73 012
32100031	Softwood lumber, rough and dressed2002..	X	10 074
1997..	X	7 761
32191203	Hardwood cut stock and dimension (excluding furniture frames)2002..	X	16 907
1997..	X	N
32121200	Softwood plywood2002..	X	11 183
1997..	X	N
32121100	Hardwood plywood2002..	X	48 518
1997..	X	N
32121104	Hardwood veneer2002..	X	42 540
1997..	X	N
32121902	Particleboard (reconstituted wood)2002..	X	66 569
1997..	X	N
32121906	Medium density fiberboard (MDF)2002..	X	38 607
1997..	X	N
32121909	Hardboard2002..	X	12 757
1997..	X	5 264
32521105	Plastics resins consumed in the form of granules, pellets, powders, liquids, etc.2002..	X	4 704
1997..	X	N
32613001	Plastics laminated sheets2002..	X	84 481
1997..	X	35 170
32619909	Plastics furniture parts and components2002..	X	13 914
1997..	X	9 125
32721101	Flat glass (plate, float, and sheet)2002..	X	9 018
1997..	X	11 965
32721503	Mirrors, framed and unframed2002..	X	3 614
1997..	X	N
32551002	Paints, varnishes, stains, lacquers, shellacs, japans, enamels, and allied product2002..	X	16 323
1997..	X	N
32552001	Adhesives and sealants2002..	X	6 724
1997..	X	4 114
33251001	Furniture and builders' hardware (including cabinet hardware, casters, glides, handles, hinges, locks, etc.)2002..	X	40 492
1997..	X	32 711
32221001	Paperboard containers, boxes, and corrugated paperboard2002..	X	9 816
1997..	X	5 712
00970099	All other materials and components, parts, containers, and supplies2002..	X	96 447
1997..	X	303 024
00971000	Materials, ingredients, containers, and supplies, nsk2002..	X	479 117
1997..	X	169 610

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.